



Thermal fluid energy machines

Classification of thermal fluid machinery

The characteristic feature used to differentiate between thermal and hydraulic fluid energy machines is the change in density.

- thermal fluid energy machines: variable density of the fluid
- hydraulic fluid energy machines: constant density

Thermal fluid energy machines: variable density of the fluid



Driven machinesEnergy is added to the fluid



Turbomachines

Transfer of energy between the fluid and the machine by means of flow forces



Positive displacement machines

Transfer of energy between the fluid and the machine by means of a variable volume, generated by a displacement device

- fan
- ventilator
- radial compressor



- piston compressor
- screw compressor
- vane compressor



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Driving machines

Energy is removed from the fluid



Turbomachines

Transfer of energy between the fluid and the machine by means of flow forces



Positive displacement machines

Transfer of energy between the fluid and the machine by means of a variable volume, generated by a displacement device

- wind turbine
- steam turbine
- gas turbine
- jet engine



- internal combustion engine
- steam engine
- Stirling engine
- lacktriangle gas expansion engine



The table below shows an extract from a typical curriculum of a technical university. The syllabus for the lecture on **thermal fluid energy machines** looks similar to this. Depending on focus, the syllabus can be modified in line with the classification of the fluid machinery. The GUNT devices cover most of these topics.

| Thermal enginesET 805, ET 830, ET 833, ET 851Action turbineET 851, HM 270 (catalogue 4a)Reaction turbineHM 272 (catalogue 4a)Steam power plantET 805, ET 810, ET 813, ET 830, ET 833, ET 850/851Gas turbinesET 792 – ET 796Setup with compressor/combustion chamberET 792Gas turbine power plantET 792, ET 794Turbine as expansion machineET 792 – ET 796Internal combustion enginesseries CT 159, series CT 100, series CT 300, series CT 400Petrol engine (four stroke)CT 100.20, CT 150, CT 300.04Diesel engine (four stroke)CT 100.22, CT 100.23, CT 151, CT 300.05, CT 400.02Two-stroke principleCT 100.21, CT 153Thermal driven machinesGUNT products | Thermal driving machines | GUNT products |
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| Action turbine ET 851, HM 270 (catalogue 4a) Reaction turbine HM 272 (catalogue 4a) Steam power plant ET 805, ET 810, ET 813, ET 830, ET 833, ET 850/851 Gas turbines ET 792 – ET 796 Setup with compressor/combustion chamber ET 792 Gas turbine power plant ET 792, ET 794 Turbine as expansion machine ET 792 – ET 796 Internal combustion engines series CT 159, series CT 100, series CT 300, series CT 400 Petrol engine (four stroke) CT 100.20, CT 150, CT 300.04 Diesel engine (four stroke) CT 100.22, CT 100.23, CT 151, CT 300.05, CT 400.02 Two-stroke principle CT 100.21, CT 153 | Thermal engines | |
| Reaction turbine Steam power plant ET 805, ET 810, ET 813, ET 830, ET 833, ET 850/851 Gas turbines ET 792 – ET 796 Setup with compressor/combustion chamber ET 792 Gas turbine power plant ET 792, ET 794 Turbine as expansion machine ET 792 – ET 796 Internal combustion engines series CT 159, series CT 100, series CT 300, series CT 400 Petrol engine (four stroke) CT 100.20, CT 150, CT 300.04 Diesel engine (four stroke) CT 100.22, CT 100.23, CT 151, CT 300.05, CT 400.02 Two-stroke principle CT 100.21, CT 153 | Steam turbines | ET 805, ET 830, ET 833, ET 851 |
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| Gas turbines ET 792 - ET 796 Setup with compressor/combustion chamber ET 792 Gas turbine power plant ET 792, ET 794 Turbine as expansion machine ET 792 - ET 796 Internal combustion engines series CT 159, series CT 100, series CT 300, series CT 400 Petrol engine (four stroke) CT 100.20, CT 150, CT 300.04 Diesel engine (four stroke) CT 100.22, CT 100.23, CT 151, CT 300.05, CT 400.02 Two-stroke principle CT 100.21, CT 153 | Reaction turbine | HM 272 (catalogue 4a) |
| Setup with compressor/combustion chamber Gas turbine power plant Turbine as expansion machine ET 792 – ET 796 Internal combustion engines series CT 159, series CT 100, series CT 300, series CT 400 Petrol engine (four stroke) CT 100.20, CT 150, CT 300.04 Diesel engine (four stroke) CT 100.22, CT 100.23, CT 151, CT 300.05, CT 400.02 Two-stroke principle CT 100.21, CT 153 | Steam power plant | ET 805, ET 810, ET 813, ET 830, ET 833, ET 850/851 |
| Gas turbine power plant Turbine as expansion machine ET 792 – ET 796 Internal combustion engines series CT 159, series CT 100, series CT 300, series CT 400 Petrol engine (four stroke) CT 100.20, CT 150, CT 300.04 Diesel engine (four stroke) CT 100.22, CT 100.23, CT 151, CT 300.05, CT 400.02 Two-stroke principle CT 100.21, CT 153 | Gas turbines | ET 792 – ET 796 |
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| Diesel engine (four stroke) CT 100.22, CT 100.23, CT 151, CT 300.05, CT 400.02 Two-stroke principle CT 100.21, CT 153 | Internal combustion engines | series CT 159, series CT 100, series CT 300, series CT 400 |
| CT 400.02 Two-stroke principle CT 100.21, CT 153 | Petrol engine (four stroke) | CT 100.20, CT 150, CT 300.04 |
| | Diesel engine (four stroke) | |
| Thermal driven machines GUNT products | Two-stroke principle | CT 100.21, CT 153 |
| | Thermal driven machines | GUNT products |
| Compressors | Compressors | |
| Piston compressor ET 432, ET 500, ET 508, ET 513, HM 299 (catalogue 4a) | Piston compressor | ET 432, ET 500, ET 508, ET 513, HM 299 (catalogue 4a) |
| Rotary compressor HM 299 (catalogue 4a) | Rotary compressor | HM 299 (catalogue 4a) |
| Radial compressor HM 292 (catalogue 4a) | Radial compressor | HM 292 (catalogue 4a) |

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